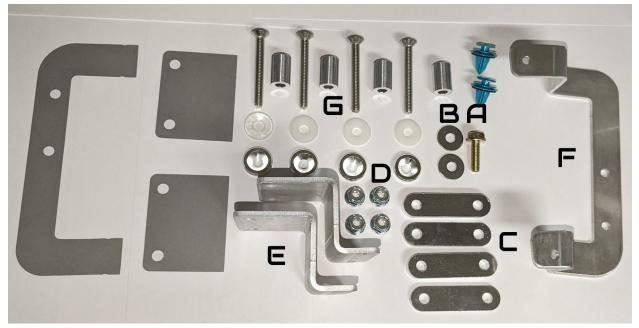
Hardware



Tools Needed: ¹⁄₄ Ratchet 10mm sockets (regular / deep well recommended) 3" extension (optional but helpful) 4mm Allen Key Dremel tool / cutting bits or similar Phillips Screwdriver ñ

Step 1 - Remove Door Panel - Remove screw from door handle, interior pocket, and pry panel away. Video showing process: <u>https://www.youtube.com/watch?v=Hrb24A3pmjU</u>

Step 2 - Mount paper templates over future bracket locations (circled below); remove 10mm nuts on the dual brackets and gently tighten the paper template in place, and do the same with the 10mm bolts on the other side.



Step 3 - Remount your interior door panel, and mark the edges of the paper templates on the door frames. Do not cut them at this time. Once door panels are marked, remove paper templates / associated hardware.

!NOTE! This is only for an approximate starting place! You will need to trim more off the door panel to get it to fit properly! Due to differences in door panels, these are are a conservative starting place to allow as tight of a fit as desired.



Step 4 - Using the "C" spacers, install 1 thick spacer on the bottom, and one thin spacer on top of that to each pair of studs on the hinge side of the window. Install "E" brackets on top of that, and either reuse factory flange nuts or use the provided "D" Nylock Flange Nuts. Tighten to 6-7ft lbs (hand tight).



Step 5 -On the latch side, take the "F" mounting bracket and install the "A" bolt through the lower hole, and place the 2x "B" washers on the backside of the bracket; the window latch assembly has a curve to it, and these act as spacers to tighten the mountain bracket evenly.

Install the "F" bracket on top of the existing window latch, and reuse the factory bolt in the top hole. Tighten both bolts to 5ft lbs (hand tight).

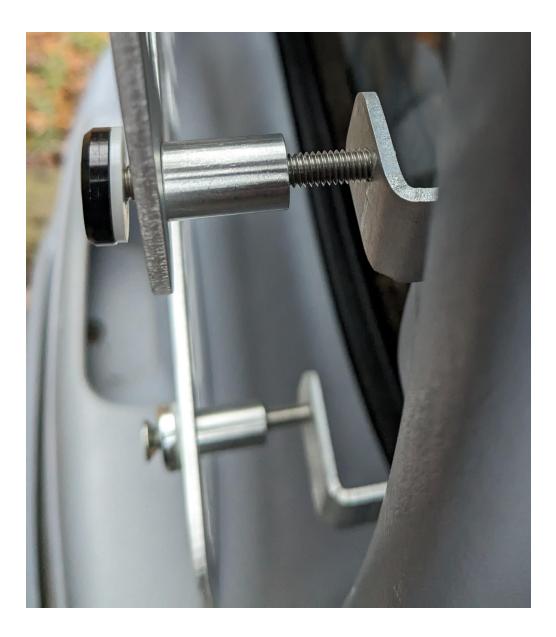


Step 6 - With the brackets now in place, test fit your door panel, and begin trimming the interior of the door panel, and the notches, to fit over the new brackets and hardware. Pics attached as an example. After each trim, continue to reinstall the door panel until you have a satisfactory fit.

I use a Dremel / Rotary Tool and a coarse sanding drum and cutting tool; an oscillating tool also works great if you have one handy. Be sure to use eye and hand protection.



Step 7 - Mount the Molle Panel using bolt assembly "G"; the nylon washer protects the face of the Molle panel from scratches. Depending on preference, or differences between model years you will need to use the included aluminum spacers to achieve the desired fit. Included in the package are $2x \frac{3}{4}$ " spacers to use at the top, a 1" spacer for the bottom bolt closest to the front and a 1 $\frac{1}{4}$ " spacer for the bottom bolt towards the rear. It's easiest to just barely screw in each corner one at a time with the spacers in place; the bolts are long enough to give you room to place the spacer on the bolt behind the panel. Torque to 5ft lbs (hand tight).





Step 8: Mount stuff to your panel and use it! Quick Fists can be used in all of the center holes, M5 hammer nuts can be used in the slots, and MOLLE pouches and accessories feed through the squares.